From

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Engineering Polymer: Nylon Resin

GRPLON100N

General Information

Product Description

GRPLON100N is an engineering polymer Nylon 66 resin. The resin is impact modified having good balance of stiffness-impact ratio and better processability.

General

Manufacturer / Supplier GRP Limited Generic Symbol Nylon 66

Material Status Commercial: Active

Additives Antioxidants Impact Modifier

Features

Better ProcessabilityGood Impact Resistance

Good Stiffness

Uses

Automotive Applications

o Household Appliance Components

Industrial Applications
 Contact Manufacturer

RoHS Compliance Contact Manu Appearance Natural Color

Physical Form Pellets

Processing Method Injection Molding
Product Category Impact Modified Resin



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TECHNICAL DATA SHEET

Physical Properties

Property	Standard	Unit	GRPLON100N
Specific Gravity	ASTM D 792	_	1.1
Tensile Strength	ASTM D 638	MPa	60
Tensile Modulus	ASTM D 638	MPa	2400
Elongation @ Yield	ASTM D 638	%	5
Elongation @ Break	ASTM D 638	%	20
Flexural Strength	ASTM D 790	MPa	60
Flexural Modulus	ASTM D 790	MPa	2000
Notched Izod Impact Strength	ASTM D 256	J/m	100

PROCESSING INFORMATION

Injection	Unit	Nominal Value	
Drying Temperature	°C	100	
Drying Time	hrs	2	
Suggested Maximum Moisture	%	0.2	
Processing Temperature	οС	290-300	
Mold Temperature	°C	40-50	

General guide lines on ventilation, handling of material, drying, purging, and Material Safety Data Sheet are available with GRIP Polymers and can be made available on request. All ASTM properties measured at 3.2mm. Test temperatures are 23°C unless otherwise stated.

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